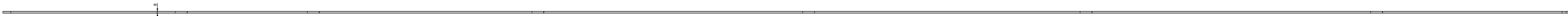
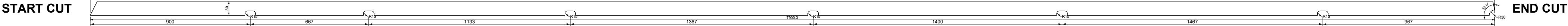


T:FB-8x80

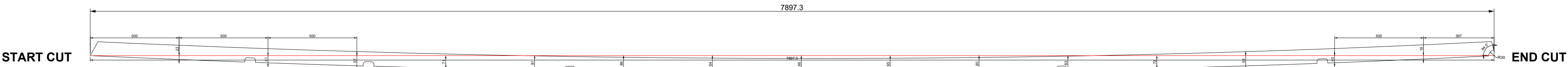
TOP VIEW - STIFFENER PROFILE ON WORKBENCH



SIDE VIEW - STIFFENER PROFILE ON WORKBENCH

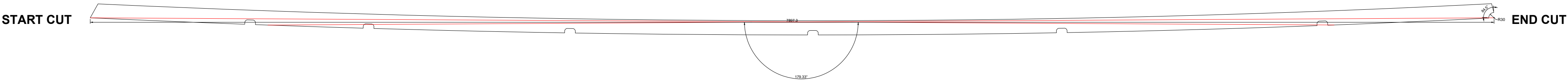


SIDE VIEW - STIFFENER PROFILE



Template Bending																	
Step	0	500	1000	1500	2000	2500	3000	3500	4000	4500	5000	5500	6000	6500	7000	7500	7897
Distance	0	22	41	57	71	81	89	94	96	95	90	83	72	58	40	19	0

SIDE VIEW - BENDING CONTROL LINES



Bending Control Lines																		
Angle	Step	0	500	1000	1500	2000	2500	3000	3500	4000	4500	5000	5500	6000	6500	7000	7500	7900
179.33°	Line 1	0	19	35	48	59	67	72	74	73	69	62	51	37	20	0		
	Line 2			0	19	36	50	60	68	73	75	73	69	61	50	35	17	0